



## **Clear PVC-u Corner Guard - Installation Instructions**

1. Install corner guards in environmentally controlled conditions. Let them acclimatize for 24 hours (ideal 16°C-18°C).
2. Inspect the substrate. It must be flat, sound, and clean. Repair any damage before installation.
3. Measure accurately and cut guards to size with a suitable saw. Deburr ends with a fine file.
4. Fix guards using appropriate screws. Stagger screws on each face by 25mm. Place screws 100mm from ends and max 500mm apart.
5. Drill holes onsite: mark centres 25mm from vertical edges, drill pilot holes with 4mm bit, then countersink for flush screws.
6. Position guard, mark wall using holes as template, then remove guard and drill wall.
7. Ensure all holes are deburred and surfaces (wall and guard) are clean.
8. Align guard and screw all holes halfway for adjustment, then tighten all.
9. When placing multiple guards, align top edges using a laser or spirit level.